

Offset

Minimum letter size

- 1 point = 0,375 mm
- Positive: 0,5 mm/1,333 pts.
- Negative: 1,0 mm/2,666 pts. (Serif: not available)

Colours

- Max. 6 colours
- Wet-on-wet print, max. 1 colour per film (no overprint)
- Colours are to be indicated in Pantone-no.

Vignette print/screen lines

- 48 pts./cm
- Squeeze moulding eff.: approx. 15%
- Dot degradation for contrasts: min. 15%, e.g. 15/30/45/60/75/90
- 5% minimum
- Separate screen and line art

Tolerances

- Register tolerances: none
- Spread exposure: none

EAN-Code

- Minimum size 80% = 32 x16 mm
- Location on tube: longwise (horizontal lines)



Offset printing

Silkscreen printing

Minimum letter size

- 1 point = 0,375 mm
- Positive: 0,8 mm/2,13 pts.
- Negative: 1,0 mm/2,66 pts. (Serif: not available)

Colours

- Max. 6 colours in one pass

Vignette print/screen lines

- 36 pts./cm
- Squeeze moulding: none

Tolerances

- Vertical: 0,3 mm
- Horizontal: 0,5 mm
- Spread exposure: none

EAN-Code

- Minimum size 80% = 32 x16 mm
- Location on tube: longwise (horizontal lines)



Silkscreen printing

Flexo for pictures

Vignette print/screen lines

- 54 pts./cm
- Squeeze moulding: 15%

Colours

- Max. 5 colours

Tolerances

- Register tolerances: 0,1 mm
- Spread exposure: none



Flexo printing

Hotfoil stamping

Minimum letter size

- Positive: 1,1 mm small letter
- Negative: 1,5 mm small letter

Colours

- Gold, silver, bronze
- Multi-coloured
- Hologram, diffraction foil

Lines

- Detached lines: min. thickness 0,4 mm
- Lines not detached: min. thickness 0,8 mm, overlapping when offset-printed

Tolerances

- Vertical: 0,3 mm height
- Horizontal: 0,5 mm circumference
- Spread exposure: none



Hotfoil stamping

Layout drawings



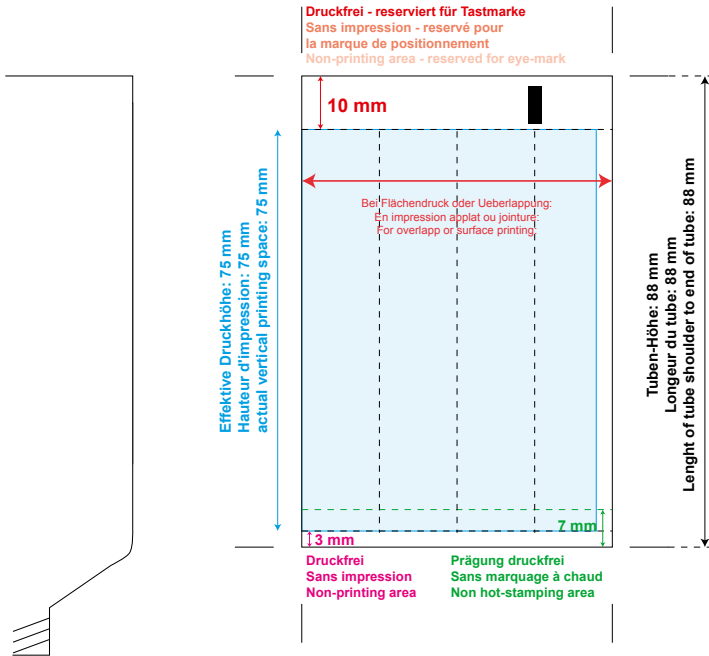
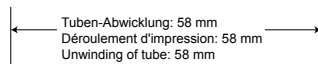
Bei Flächendruck oder Ueberlappung: je 0.5 mm links und rechts über Reinzeichnungsrand
 En impression aplatt ou jointure: plus 0.5 mm de chaque côté
 For overlapp or surface printing: add 0.5 mm at each end



Mindestgrösse für Kleinbuchstaben bei Gold-/Silberprägung
 Hauteur minimale des lettres pour la marquage à chaud
 minimum size for letters to be gold-/silver-hot-stamped

0,8 mm

Mindestdicke für Linien bei Gold-/Silberprägung
 Epaisseur minimale des traits pour la marquage à chaud
 minimum width for lines to be gold-/silver-hot-stamped



General Information

Layout drawings

- Drawn up by Neopac according to indications given by the customer (tube diameter and length).
- Customer to receive: 1:1 electronic file, Illustrator.ai + Acrobat.pdf per e-mail

Printing documents (material submission)

- Please submit files (vectorised data) in original program for processing.
- Please also add an approved file in PDF/X-format. This is a substantial contribution in our effort towards creating secure data transfer
- Operating system: Macintosh OS X
Windows 7
- Programs: Freehand MX or older version, Adobe CS5 or older version, min. ArtPro 7.5, Adobe Acrobat 9.0 or older version.
- Support: CD-ROM, DVD
- Files sent by e-mail: max. 5 MB.
- File upload to the Hoffmann-Neopac database: <http://artworkupload.neopac.ch>
Username and password will be sent by e-mail!
T +41 (0)31 770 12 72 PrePress

IMPORTANT



- Please submit files (vectorised data) in original program for processing.
- Please also add an approved file in PDF/X-format. This is a substantial contribution in our effort towards creating secure data transfer.